

Work Order ID 110243

December-17-13 9:19:07 AM

110243

Page 1

Item ID: D3011-1

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: Rappel

Start Date: 12/17/13 Start Qty: 6.00

6

Cust Item ID:

Required Date: 12/17/13 Req'd Qty: 6.00

6

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

| Sequence ID/ Work Center ID | Operation Description | Set Up/ Run Hours | Tool ID | Tool # | Plan Code | Accept Qty | Reject Qty | Reject Number | Insp. Stamp |
|--------------------------------|--------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|
|--------------------------------|--------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|

| Draw Nbr | Revision Nbr |
|----------|--------------|
| D3011 | C |

| | | | | | | | | | |
|----------------|---------------------|------|----------|--|--|---|---|--|--|
| 100 | BAND SAW | 0.00 | DR/B.A | | | 6 | 0 | | |
| *100* | | | | | | | | | |
| Bandsaw | Memo | 0.00 | 14-01-02 | | | | | | |
| Jeaspa Bandsaw | Cut Blanks: 26.625" | | | | | | | | |

| | | | | | | | | | |
|------------------------------|---|------|----------|--|--|---|---|--|--|
| 110 | HAAS CNC VERTICAL MACHINING #1 | 0.00 | DR/B.A | | | 6 | 0 | | |
| *110* | | | | | | | | | |
| HAAS 1 | Memo | 0.00 | 14-01-03 | | | | | | |
| HAAS CNC vertical machine #1 | Machine as per folio FA129 Folio Rev: AA Dwg Rev: C | | | | | | | | |

***ENSURE SURFACES ARE SMOOTH, BUFF ALL SCRATCHES AS
REQUIRED AS PER NOTE 11 DWG D3011***

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

| | | | | | | | | | | | | | | | | | | |
|--|--|---|--------------------------------------|------------------------------------|------------------------------------|--------------------------------------|------------------------------------|------------------------------------|--|----------------------------------|--|------------------------------------|--|--------------------------------|------------------------------------|------------------------------------|-----------------------------------|--|
| Work Order: _____ Part No. _____ NCR No. _____ | DISPOSITION Rework <input type="checkbox"/> Scrap <input type="checkbox"/> Use-as-is <input type="checkbox"/> Suspected Unapproved <input type="checkbox"/> | AGAINST DEPARTMENT/PROCESS <table style="width: 100%;"> <tr> <td>Skid-tube <input type="checkbox"/></td> <td>Crosstube <input type="checkbox"/></td> <td>Water Jet <input type="checkbox"/></td> <td>Engineering <input type="checkbox"/></td> </tr> <tr> <td>Machining <input type="checkbox"/></td> <td>Small Fab <input type="checkbox"/></td> <td>Prod. Eng. Coord. <input type="checkbox"/></td> <td>Quality <input type="checkbox"/></td> </tr> <tr> <td>Thermoforming <input type="checkbox"/></td> <td>Finishing <input type="checkbox"/></td> <td>Rec/Store/Packaging <input type="checkbox"/></td> <td>Other <input type="checkbox"/></td> </tr> <tr> <td>Large Fab <input type="checkbox"/></td> <td>Composite <input type="checkbox"/></td> <td>Supplier <input type="checkbox"/></td> <td></td> </tr> </table> | Skid-tube <input type="checkbox"/> | Crosstube <input type="checkbox"/> | Water Jet <input type="checkbox"/> | Engineering <input type="checkbox"/> | Machining <input type="checkbox"/> | Small Fab <input type="checkbox"/> | Prod. Eng. Coord. <input type="checkbox"/> | Quality <input type="checkbox"/> | Thermoforming <input type="checkbox"/> | Finishing <input type="checkbox"/> | Rec/Store/Packaging <input type="checkbox"/> | Other <input type="checkbox"/> | Large Fab <input type="checkbox"/> | Composite <input type="checkbox"/> | Supplier <input type="checkbox"/> | |
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| Thermoforming <input type="checkbox"/> | Finishing <input type="checkbox"/> | Rec/Store/Packaging <input type="checkbox"/> | Other <input type="checkbox"/> | | | | | | | | | | | | | | | |
| Large Fab <input type="checkbox"/> | Composite <input type="checkbox"/> | Supplier <input type="checkbox"/> | | | | | | | | | | | | | | | | |

| Root Cause | Date | Step | Qty | Description of work order update or non-conformance | Initial Chief Eng | Action Description | Sign & Date | Verification | QC Inspector |
|---------------|------|------|-----|---|-------------------|--------------------|-------------|--------------|--------------|
| Design | | | | | | | | | |
| Doc/Data | | | | | | | | | |
| Equip/Tooling | | | | | | | | | |
| Handling/Pre | | | | | | | | | |
| Material | | | | | | | | | |
| Operator | | | | | | | | | |
| Offset/Setup | | | | | | | | | |
| Process | | | | | | | | | |
| Supplier | | | | | | | | | |
| Training | | | | | | | | | |
| Transport | | | | | | | | | |
| Unapproved | | | | | | | | | |

FAULT CATEGORY

| | | | |
|--|--|---|--|
| Landing Gear <input type="checkbox"/> Bending <input type="checkbox"/> Centre Not Concentric <input type="checkbox"/> Cracks <input type="checkbox"/> Crimp/Kink/Ripple/Wave <input type="checkbox"/> Cuffs <input type="checkbox"/> Crushing <input type="checkbox"/> Heat Treat <input type="checkbox"/> Inspection Strip in Tube <input type="checkbox"/> Marks/Chatter <input type="checkbox"/> Turning Sequence <input type="checkbox"/> Wave/Twist in Tube | General <input type="checkbox"/> Bend <input type="checkbox"/> BOM/Route <input type="checkbox"/> Broken/Damage/Defect <input type="checkbox"/> Burrs <input type="checkbox"/> Contamination <input type="checkbox"/> Countersink <input type="checkbox"/> Cut Too Short <input type="checkbox"/> Drawing <input type="checkbox"/> Drill Holes <input type="checkbox"/> Finish <input type="checkbox"/> Fit/Function | <input type="checkbox"/> Folio/Program <input type="checkbox"/> Grain <input type="checkbox"/> Hardware <input type="checkbox"/> Inspection Incomplete/Unqualified <input type="checkbox"/> Instructions Incomplete/Unclear <input type="checkbox"/> Misaligned/off center <input type="checkbox"/> Mislabeled <input type="checkbox"/> Misread <input type="checkbox"/> Off-set <input type="checkbox"/> Out of Calibration <input type="checkbox"/> Out of Sequence | <input type="checkbox"/> Outside Dimensions <input type="checkbox"/> Over/Under tolerance <input type="checkbox"/> Part Incorrect <input type="checkbox"/> Part Lost/Missing <input type="checkbox"/> Part Moved <input type="checkbox"/> Positioned Wrong <input type="checkbox"/> Power Loss/Surge <input type="checkbox"/> Pressure/Forced Set-up <input type="checkbox"/> Temperature/Cure <input type="checkbox"/> Weld <input type="checkbox"/> Wrong Stock Pulled <input type="checkbox"/> Other |
|--|--|---|--|

December-17-13 9:19:07 AM

Page 2

P/O: 22586

CL 14/10/15 (6)

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

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| Doc/Data | | | | | | | | | |
| Equip/Tooling | | | | | | | | | |
| Handling/Pre | | | | | | | | | |
| Material | | | | | | | | | |
| Operator | | | | | | | | | |
| Offset/Setup | | | | | | | | | |
| Process | | | | | | | | | |
| Supplier | | | | | | | | | |
| Training | | | | | | | | | |
| Transport | | | | | | | | | |
| Unapproved | | | | | | | | | |

FAULT CATEGORY

| | | | |
|--|--|---|--|
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|--|--|---|--|

Work Order ID 110243

December-17-13 9:19:07 AM

110243

Page 3

Item ID: D3011-1

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Rappel

Start Date: 12/17/13 Start Qty: 6.00 *6*

Cust Item ID:

Required Date: 12/17/13 Req'd Qty: 6.00 *6*

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start *NR1*

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop *NR2*

| Sequence ID/ Work Center ID | Operation Description | Set Up/ Run Hours | Tool ID | Tool # | Plan Code | Accept Qty | Reject Qty | Reject Number | Insp. Stamp |
|--------------------------------|---|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|
| 132 | Receive & Inspect for Damage & Mat'l Certs | 0.00 | | | | | | | |
| *132* | | | | | | | | | |
| Packaging | Memo | 0.00 | | | | | | | |
| Packaging | | | | | | | | | |
| 135 | QC5- Inspect part completeness to step on W/O | 0.00 | | | | | | | |
| *135* | | | | | | | | | |
| QC | Memo | 0.00 | | | | | | | |
| Quality Control | | | | | | | | | |
| 140 | Chemical Conversion Coat per QSI005 4.1 | 0.00 | | | | | | | |
| *140* | | | | | | | | | |
| HandFinish | Memo | 0.00 | | | | | | | |
| Hand Finishing | | | | | | | | | |

12/17/13 (6)

6 *12/17/13*

6 *12/17/13*

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

| | | | | | | | | | | | | | | | | | | |
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| Root Cause | Date | Step | Qty | Description of work order update or non-conformance | Initial Chief Eng | Action Description | Sign & Date | Verification | QC Inspector |
|---------------|------|------|-----|---|-------------------|--------------------|-------------|--------------|--------------|
| Design | | | | | | | | | |
| Doc/Data | | | | | | | | | |
| Equip/Tooling | | | | | | | | | |
| Handling/Pre | | | | | | | | | |
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| Operator | | | | | | | | | |
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| Training | | | | | | | | | |
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FAULT CATEGORY

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|--|--|---|--|

December-17-13 9:19:07 AM

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Packaging

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

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| Training | | | | | | | | | |
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FAULT CATEGORY

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Page 5

Item ID: D3011-1

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: Rappel

Start Date: 12/17/13 Start Qty: 6.00

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Cust Item ID:

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Run Start

NR1

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NR2

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

180

QC21- Final Inspection - Work Order Release

0.00

180

QC

Memo

0.00

Quality Control

12/17/13

12/17/13

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

| | | | | | | | | | | | | | | | | | | |
|--|--|--|--------------------------------------|------------------------------------|------------------------------------|--------------------------------------|------------------------------------|------------------------------------|--|----------------------------------|--|------------------------------------|--|--------------------------------|------------------------------------|------------------------------------|-----------------------------------|--|
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| Root Cause | Date | Step | Qty | Description of work order update or non-conformance | Initial Chief Eng | Action Description | Sign & Date | Verification | QC Inspector |
|---------------|------|------|-----|---|-------------------|--------------------|-------------|--------------|--------------|
| Design | | | | | | | | | |
| Doc/Data | | | | | | | | | |
| Equip/Tooling | | | | | | | | | |
| Handling/Pre | | | | | | | | | |
| Material | | | | | | | | | |
| Operator | | | | | | | | | |
| Offset/Setup | | | | | | | | | |
| Process | | | | | | | | | |
| Supplier | | | | | | | | | |
| Training | | | | | | | | | |
| Transport | | | | | | | | | |
| Unapproved | | | | | | | | | |

FAULT CATEGORY

| | | | |
|--|--|---|--|
| Landing Gear <input type="checkbox"/> Bending <input type="checkbox"/> Centre Not Concentric <input type="checkbox"/> Cracks <input type="checkbox"/> Crimp/Kink/Ripple/Wave <input type="checkbox"/> Cuffs <input type="checkbox"/> Crushing <input type="checkbox"/> Heat Treat <input type="checkbox"/> Inspection Strip in Tube <input type="checkbox"/> Marks/Chatter <input type="checkbox"/> Turning Sequence <input type="checkbox"/> Wave/Twist in Tube | General <input type="checkbox"/> Bend <input type="checkbox"/> BOM/Route <input type="checkbox"/> Broken/Damage/Defect <input type="checkbox"/> Burrs <input type="checkbox"/> Contamination <input type="checkbox"/> Countersink <input type="checkbox"/> Cut Too Short <input type="checkbox"/> Drawing <input type="checkbox"/> Drill Holes <input type="checkbox"/> Finish <input type="checkbox"/> Fit/Function | <input type="checkbox"/> Folio/Program <input type="checkbox"/> Grain <input type="checkbox"/> Hardware <input type="checkbox"/> Inspection Incomplete/Unqualified <input type="checkbox"/> Instructions Incomplete/Unclear <input type="checkbox"/> Misaligned/off center <input type="checkbox"/> Mislabeled <input type="checkbox"/> Misread <input type="checkbox"/> Off-set <input type="checkbox"/> Out of Calibration <input type="checkbox"/> Out of Sequence | <input type="checkbox"/> Outside Dimensions <input type="checkbox"/> Over/Under tolerance <input type="checkbox"/> Part Incorrect <input type="checkbox"/> Part Lost/Missing <input type="checkbox"/> Part Moved <input type="checkbox"/> Positioned Wrong <input type="checkbox"/> Power Loss/Surge <input type="checkbox"/> Pressure/Forced <input type="checkbox"/> Set-up <input type="checkbox"/> Temperature/Cure <input type="checkbox"/> Weld <input type="checkbox"/> Wrong Stock Pulled <input type="checkbox"/> Other |
|--|--|---|--|

Picklist Print

December-17-13 9:19:07 AM

Page 1

Work Order ID: 110243

Parent Item: D3011-1

Parent Item Name: Rappel

Start Date: 12/17/13

Required Date: 12/17/13

Start Qty: 6.00

Required Qty: 6.00

Comments: IPP C02.05.09Added D6202 at step 2NG
IPP Rev:D Added QC8 JLM Verified By:EC
DWG REV.C DD VERF:JFS

IPP REV:E 13.06.26 AS PER

| Component Item ID/ Item Name | Replacement Item ID | Mfg/ Purch | Bin Item | Primary Location | Last Location | Route Seq ID | Unit of Measure | Qty on Hand | Qty per Kit | Total Qty | Qty Issued | Date Issued | Status |
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|-------------|--------------|---------------|----------------|--------|
| D6202 | | Manufactured | No | | | 110 | f | 26.8700 | 2.1666 | 13.68379 | | | |
| I-Beam Extrusion | | | | | | | | | | | | | |

Location

Loc Qty

Loc Code

MAT028

26.87

104613

15.87

105474

11

15.87

DR/B.
14/01/02

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

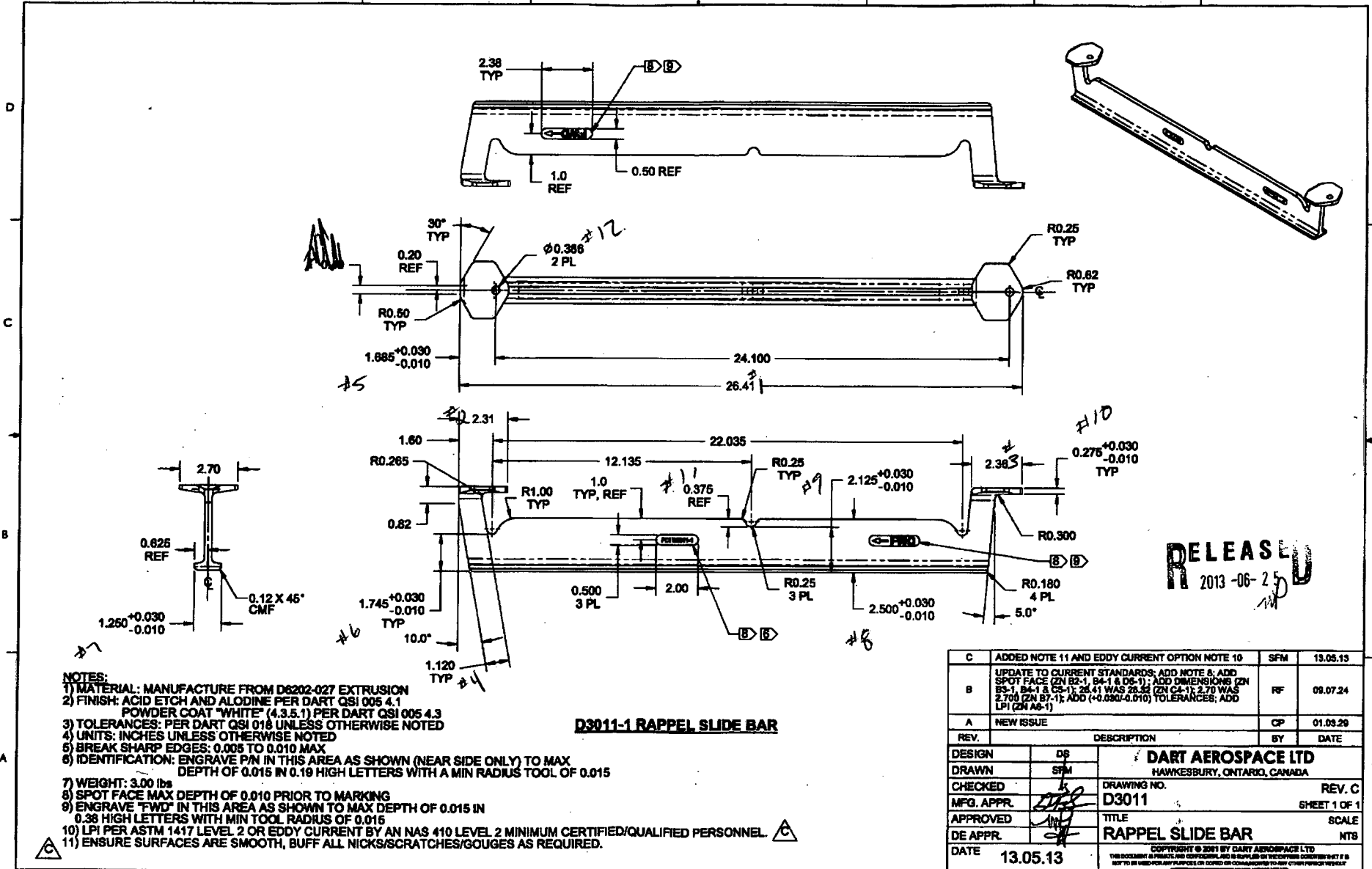
| | | | | | | | | | | | | | | | | | | |
|--|--|---|--------------------------------------|------------------------------------|------------------------------------|--------------------------------------|------------------------------------|------------------------------------|--|----------------------------------|--|------------------------------------|--|--------------------------------|------------------------------------|------------------------------------|-----------------------------------|--|
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| Machining <input type="checkbox"/> | Small Fab <input type="checkbox"/> | Prod. Eng. Coord. <input type="checkbox"/> | Quality <input type="checkbox"/> | | | | | | | | | | | | | | | |
| Thermoforming <input type="checkbox"/> | Finishing <input type="checkbox"/> | Rec/Store/Packaging <input type="checkbox"/> | Other <input type="checkbox"/> | | | | | | | | | | | | | | | |
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| Root Cause | Date | Step | Qty | Description of work order update or non-conformance | Initial Chief Eng | Action Description | Sign & Date | Verification | QC Inspector |
|---------------|------|------|-----|---|-------------------|--------------------|-------------|--------------|--------------|
| Design | | | | | | | | | |
| Doc/Data | | | | | | | | | |
| Equip/Tooling | | | | | | | | | |
| Handling/Pre | | | | | | | | | |
| Material | | | | | | | | | |
| Operator | | | | | | | | | |
| Offset/Setup | | | | | | | | | |
| Process | | | | | | | | | |
| Supplier | | | | | | | | | |
| Training | | | | | | | | | |
| Transport | | | | | | | | | |
| Unapproved | | | | | | | | | |

FAULT CATEGORY

| | | | |
|--|--|---|--|
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|--|--|---|--|

8 7 6 5 4 3 2 1



RELEASE
2013-06-25

- NOTES:**
- 1) MATERIAL: MANUFACTURE FROM D6202-027 EXTRUSION
 - 2) FINISH: ACID ETCH AND ALODINE PER DART QSI 005 4.1
POWDER COAT "WHITE" (4.3.5.1) PER DART QSI 005 4.3
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: ENGRAVE P/N IN THIS AREA AS SHOWN (NEAR SIDE ONLY) TO MAX DEPTH OF 0.015 IN 0.19 HIGH LETTERS WITH A MIN RADIUS TOOL OF 0.015
 - 7) WEIGHT: 3.00 lbs
 - 8) SPOT FACE MAX DEPTH OF 0.010 PRIOR TO MARKING
 - 9) ENGRAVE "FWD" IN THIS AREA AS SHOWN TO MAX DEPTH OF 0.015 IN 0.38 HIGH LETTERS WITH MIN TOOL RADIUS OF 0.015
 - 10) LPI PER ASTM 1417 LEVEL 2 OR EDDY CURRENT BY AN NAS 410 LEVEL 2 MINIMUM CERTIFIED/QUALIFIED PERSONNEL.
 - 11) ENSURE SURFACES ARE SMOOTH, BUFF ALL NICKS/SCRATCHES/GOUGES AS REQUIRED.

D3011-1 RAPPEL SLIDE BAR

| C | ADDED NOTE 11 AND EDDY CURRENT OPTION NOTE 10 | SFM | 13.05.13 |
|---|---|--------|--------------|
| B | UPDATE TO CURRENT STANDARDS; ADD NOTE 8; ADD SPOT FACE (ZN B2-1, B4-1 & B5-1); ADD DIMENSIONS (ZN B2-1, B4-1 & B5-1); 28.41 WAS 26.32 (ZN CA-1); 2.70 WAS 2.70 (ZN B7-1); ADD (+0.030/-0.010) TOLERANCES; ADD LPI (ZN A6-1) | RF | 09.07.24 |
| A | NEW ISSUE | CP | 01.03.20 |
| REV. | DESCRIPTION | BY | DATE |
| DESIGN | DS | | |
| DRAWN | SFM | | |
| CHECKED | | | |
| MFG. APPR. | | | |
| APPROVED | | | |
| DE APPR. | | | |
| DATE | 13.05.13 | | |
| DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA DRAWING NO. D3011 RAPPEL SLIDE BAR <small>COPYRIGHT © 2011 BY DART AEROSPACE LTD THIS DOCUMENT IS PROPRIETARY AND IS NOT TO BE REPRODUCED OR TRANSMITTED IN ANY FORM OR BY ANY MEANS WITHOUT THE WRITTEN PERMISSION OF DART AEROSPACE LTD</small> | | | |
| | | REV. C | SHEET 1 OF 1 |
| | | SCALE | NTS |

| | | | |
|---------------------------------------|--|---------------------|----------------|
| DART AEROSPACE LTD | | Work Order: | |
| Description: Rappel Slide Bar | | Part Number: | D3011-1 |
| Inspection Dwg: D3011-1 Rev: C | | Page 1 of 1 | |

FIRST ARTICLE INSPECTION CHECKLIST

| Drawing Dimension | Tolerance | Actual Dimension | Accept | Reject | Method of Inspection | Comments |
|-------------------|---------------|------------------|--------|--------|----------------------|----------|
| 1 26.41 | +/-0.030 | 26.409 | ✓ | | HAAS #3 | |
| 2 2.31 | +/-0.030 | 2.303 | ✓ | | DR 16 | 8" VERN |
| 3 2.36 | +/-0.030 | 2.355 | ✓ | | | |
| 4 1.120 | +0.030/-0.010 | 1.122 | ✓ | | | |
| 5 1.685 | +0.030/-0.010 | 1.687 | ✓ | | | |
| 6 1.745 | +0.030/-0.010 | 1.753 | ✓ | | | |
| 7 1.250 | +0.030/-0.010 | 1.261 | ✓ | | | |
| 8 2.500 | +0.030/-0.010 | 2.497 | ✓ | | | |
| 9 2.125 | +0.030/-0.010 | 2.122 | ✓ | | | |
| 10 0.275 | +0.030/-0.010 | .287 | ✓ | | | |
| 11 0.375 | REF | .370 | ✓ | | HEIGHT GAUGE. | |
| 12 Ø0.386 | +0.006/-0.001 | .388 | ✓ | | PIN GAUGE. | |
| | | | | | | |
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|---------------------------|--------------------------------|------------------------------|
| Measured by: DC/DA | Audited by: [Signature] | Preliminary Approval: |
| Date: 14-01-03 | Date: 14/01/10 | Date: |

| Rev | Date | Change | Revised by | Approved |
|-----|----------|----------------------------------|----------------|-------------|
| A | 09.05.04 | New Issue | KJ/DD | |
| B | 09.09.14 | Dimensions revised per Dwg Rev B | KJ | |
| C | 13.07.18 | Dwg Rev updated | KJ [Signature] | [Signature] |

WO #: YUL 00007

Customer: DART AEROSPACE

Cust Ref #: 22586


 A/C Make:
 TSN:

 Model:
 CSN:

 Reg:
 TSO:







 S/N:
 CSO:

Task:

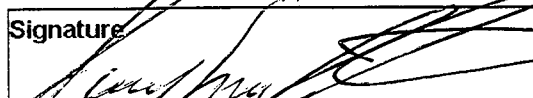
Sequence:

Work Required: CARRY OUT LIQUID PENETRANT INSPECTION ON FOLLOWING ITEMS:

- ① WO ID 107718 ITEM-D212-664-101 FWD CROSSSTABE HIGH
- ② WO ID 109876 ITEM-D212-664-107 FWD CROSSSTABE LOW
- ③ WO ID 110536 ITEM-D212-664-101 FWD CROSSSTABE HIGH
- ④ WO ID 109606 ITEM-D212-664-107 FWD CROSSSTABE LOW
- ⑤ WO ID 102533 ITEM-D3687-1 MOUNT QTY 1
- ⑥ WO ID 110243 ITEM-D3011-1 RAPPEL QTY 6

| Action Taken/Findings/Discrepancies | Date | Name/License/Sign |
|--|---------|---|
| LIQUID PENETRANT CARRIED OUT ON FOLLOWING ITEMS | | GARY SMITH |
| ① WO 107718 - NO CRACKS FOUND | 14/1/14 |  |
| ② WO 109876 - NO CRACKS FOUND | 14/1/14 |  |
| ③ WO 110536 - NO CRACKS FOUND | 14/1/14 |  |
| ④ WO 109606 - NO CRACKS FOUND | 14/1/14 |  |
| ⑤ WO 102533 - NO CRACKS FOUND | 14/1/14 |  |
| ⑥ WO 110243 - NO CRACKS FOUND | 14/1/14 |  |
| PENETRANT - ARABOX 97DP2SE BATCH # TPO10484 BL # M20189 | | |

I certify that the maintenance described above has been performed in accordance with the applicable std of airworthiness.

 Signature:  ACA/SCA
 Date: 14 JAN 2014

 Documentation Used: ASTM 1417 REV 13
 Rev - Date